

**Garant**

**Indexable insert for turning CC.T 120408, for medium machining, Grade: HB7140-2**

**Order data**

Order number	260160 HB7140-2
GTIN	4067263315599
Item class	21G

**Technical description**

Coating	coated
ISO code indexable insert	CCMT 120408
Corner radius	0.8 mm
Tolerance	M
Number of changes/inserts	2
Cutting speed $v_c$ main application	60 - 200 m/min
Feed $f$	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.2 - 4 mm
Grade	HB7140-2

Cutting conditions	heavily interrupted
Tool material	Carbide
Main application	M
Chip breaker	VM
Type of product	Indexable insert for turning